



Deepak Fertilisers and Petrochemicals Corporation Limited, Taloja, Maharashtra, India K1

Finish Product Specification

|                  |                  |          |             |                      |           |
|------------------|------------------|----------|-------------|----------------------|-----------|
| Title            | SNA (68%)        |          | DC No.      | QA/ FP/ SPE/ NA / 04 |           |
| Chemical formula | HNO <sub>3</sub> | Mol. Wt. | 63          | CAS No.:             | 7697-37-2 |
| Issue Date       | 10-March-2017    |          | Review Date | 09-March-2018        |           |
| Unit             | DFPCL, K1        |          | Version     | 2.0                  |           |

| S. No. | Characteristics  | UOM   | Specification |
|--------|--|-------|---------------|
| 1      | Total Acidity as HNO <sub>3</sub> by mass Minimum          | % w/w | 68.0          |
| 2      | Nitrous Acid as HNO <sub>2</sub> by mass Maximum           | PPM   | 100           |
| 3      | Chloride as Cl by mass Maximum                             | PPM   | 20            |
| 4      | Sulphate as H <sub>2</sub> SO <sub>4</sub> by mass Maximum | PPM   | 50            |
| 5      | Residue on Ignition by mass Maximum                        | PPM   | 250           |

Reference: DFPCL Spec. NIT-S-02 dated 28/4/14, IS : 264 - 2005

**Abbreviations:**

|        |                         |
|--------|-------------------------|
| DC No. | Document Control Number |
| FP     | Finish Product          |
| UOM    | Unit of measurement     |
| w/w    | weight by weight        |
| ppm    | Parts per million       |

|             |            |                     |                |             |
|-------------|------------|---------------------|----------------|-------------|
| Prepared by | Checked by | Accepted by         | Approved by    |             |
|             |            |                     |                |             |
| AGM - QA    | Sr.G.M.QA  | AVP - Manufacturing | EVP/ Unit Head | EVP - Sales |