

F. No. J-11011/218/2004- IA II (I)
Government of India
Ministry of Environment and Forests
(IA Division)

Paryavaran Bhawan
CGO Complex, Lodhi Road
New Delhi – 110 003

E-mail: pb.rastogi@nic.in
Telefax : 011-24367668
Dated February 24, 2006

To,

✓ Shri S.C. Mehta
Managing Director
M/s Deepak Fertilizers & Petrochemicals Corpn. Ltd.
Plot No. 32, Sector – 16
Opp. Modern College, Vashi
Navi Mumbai – 400 705
Maharashtra.

Fax No. 022 – 2766 2620

Subject : Iso Propyl Alcohol (IPA, 70,000 MPTA) Project at MIDC Area, Taloja, Maharashtra by M/s Deepak Fertilizers & Petrochemicals Corporation Ltd.

Sir,

This has reference to your letter no. nil dated 8th June, 2005 alongwith EIA/EMP report and other related projects documents on the above subject seeking environmental clearance under the Environmental Impact Assessment Notification, 1994.

2.0 The Ministry of Environment and Forests has examined your application. It is noted that the proposal is for environmental clearance to set up an Iso Propyl Alcohol manufacturing unit (70,000 MTPA) adjacent to existing plants in MIDC area, District Taloja, Maharashtra. 33,000 MTPA propane will be generated as by product. The project will be located in the industrial area of Taloja in 30.3492 ha. Iso Propyl Alcohol will be produced by direct hydration of Propylene across a catalyst bed. Air emissions from the boiler will be controlled by installing a stack of adequate height as per CPCB norms. 2,800 m³/d water will be required and will be met from MIDC supply for which prior permission has been obtained. The process effluent will be treated in ETP and will be sent to Common Effluent Treatment Plant (CETP) for further treatment at Taloja. Solid waste will be generated in the form of spent catalyst (Silica gel impregnated with Phosphoric acid) & used oil and will be sold to authorized reprocessors. Public hearing meeting was held on 18th October, 2005. 'NOC' has been accorded by the Maharashtra Pollution Control Board (MPCB) vide letter no. BO/ROM/65-05/E/CC/103 dated 25.04.2005. Total cost of the project is Rs. 153.7 Crores.

3.0. The Ministry of Environment and Forests hereby accords environmental clearance to the above project under EIA Notification dated 27th January, 1994 as amended subsequently subject to strict compliance to the following conditions:

A. SPECIFIC CONDITIONS :

- i) The gaseous emissions (SO_2 , NO_x , NH_3 & HCl) and particulate matter from various process units shall conform to the standards prescribed by the concerned authorities from time to time. At no time, the emission levels shall go beyond the stipulated standards. The stack height shall be as per the Central Pollution Control Board guidelines. In the event of failure of pollution control system(s) adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency. Further, the company shall interlock the production system with the pollution control devices.
- ii) Ambient air quality monitoring stations shall be set up in the downwind direction as well as where maximum ground level concentration are anticipated in consultation with the MPCB. *Does this mean we have to relocate Sta. ②?*
- iii) The fugitive emissions in the work zone environment, product, raw material storage area shall be regularly monitored. The emissions shall be controlled and conform to the limits prescribed by the CPCB.
- iv) Total water requirement shall not exceed $2,800 \text{ m}^3/\text{d}$ as per the permission accorded by the MIDC vide letters dated 3.3.04 and 7.7.05. Further efforts shall be made for further conservation of water and utilization of waste water. *Dve. spend*
- v) The effluent generation shall not exceed $667 \text{ m}^3/\text{d}$. All the effluent shall be treated in the augmented Effluent Treatment Plant (ETP) and shall be monitored for the pH, SS, TDS, Oil & Grease, BOD, COD, Phosphates and Ammonical Nitrogen and other relevant parameters. All the treated effluent shall be sent to CETP at Talaja for further treatment. The domestic effluent shall be treated in the existing Sewage Treatment Plant (STP). ✓
- vi) The company shall undertake following Waste Minimization measures :-
- Metering and control of quantities of active ingredients to minimize waste.
 - Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.
 - Use of automated filling to minimize spillage. (?)
 - Use of "Close Feed" system into batch reactors. (?)
 - Venting equipment through vapour recovery system.
 - Use of high pressure hoses for equipment clearing to reduce wastewater generation.
- vii) The solid waste generated in the form ETP sludge shall be stored in the HDPE-lined secured landfill at the site. Spent catalyst and used oil shall be sold to authorized reproprocessors. ✓
- viii) The project authorities shall strictly comply with the rules and regulations under Manufacture, Storage and Import of Hazardous Chemicals Rules, 1989 as amended in October 1994 and January 2000 and Hazardous Wastes (Management and Handling) Rules, 2003. Authorization from the State Pollution Control Board must be obtained for collection/treatment/storage/disposal of hazardous wastes.

- ix) The company shall develop surface/roof top rain water harvesting structures to harvest the run off water for recharge of ground water. / Achin
- x) Green belt shall be provided in at least 25 % of the plant area to mitigate the effects of fugitive emissions all around the plant. Development of green belt shall be as per the Central Pollution Control Board guidelines. / Achin
- xi) Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act. / JLR

B. GENERAL CONDITIONS

- i. The project authorities shall strictly adhere to the stipulations made by the Maharashtra Pollution Control Board (MPCB).
- ii. At no time, the emissions shall exceed the prescribed limits. In the event of failure of any pollution control system adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieved.
- iii. No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.
- iv. The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).
- v. The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA report.
- vi. A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.
- vii. The project authorities shall earmark separate funds of Rs. 25.80 Lakhs to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government alongwith the implementation schedule for all the conditions stipulated herein. The funds so provided shall not be diverted for any other purpose.
- viii. The company shall undertake welfare measures and community development measures for the local people in the vicinity of the project area.

- ix. The implementation of the project vis-à-vis environmental action plans shall be monitored by Ministry's Regional Office at Bhopal / MPCB / CPCB. A six monthly compliance status report shall be submitted to monitoring agencies.) ?
- x. The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the MPCB and may also be seen at Website of the Ministry at <http://envfor.nic.in>. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the Ministry's Regional Office at Bhopal.
- xi. The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.
- 4.0. The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.
- 5.0. The Ministry reserves the right to stipulate additional conditions, if found necessary. The company in a time bound manner will implement these conditions.
- 6.0. The above conditions will be enforced, inter alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 Hazardous Wastes (Management and Handling) Rules, 2003 and the Public Liability Insurance Act, 1991 along with their amendments and rules.



(Dr. P.B. RASTOGI)
Additional Director

Copy to:

1. The Secretary, Department of Environment and Forests, Govt. of Maharashtra, Mumbai - 400 001, Maharashtra.
2. The Chief Conservator of Forests (Central), Ministry of Environment & Forests, Regional Office, Link Road No.3, E - 5, Arera Colony, Bhopal - 462 016, M.P.
3. The Chairman, Central Pollution Control Board Parivesh Bhavan, CBD-cum-Office Complex, East Arjun Nagar, New Delhi - 110 032.
4. The Chairman Maharashtra Pollution Control Board, Shri Chatrapati Shivaji Maharaj Municipal Market Building, 4th Floor, Mata Ramabai Ambedaker Road, Mumbai - 400 001, Maharashtra.
5. Joint Secretary (CCI-I) Ministry of Environment and Forests, Paryavaran Bhavan, CGO Complex, New Delhi.
6. Monitoring Cell, Ministry of Environment and Forests, Paryavaran Bhavan, CGO Complex, New Delhi.
7. Guard File.
8. Monitoring File.
9. Record File.


24/2/06

(Dr. P.B. RASTOGI)
Additional Director